



TBT treatment methods from AMORAS treatment plant

ir. Patrick Van Goethem

IMMERSE 1st Transnational Exchange Lab
12 June 2019

Gothenburg, Sweden



What am I going to talk about?

Where is the Port of Antwerp;

Why do we dredge;

How do deal with sludge;

What is AMORAS;

Is TBT an issue;

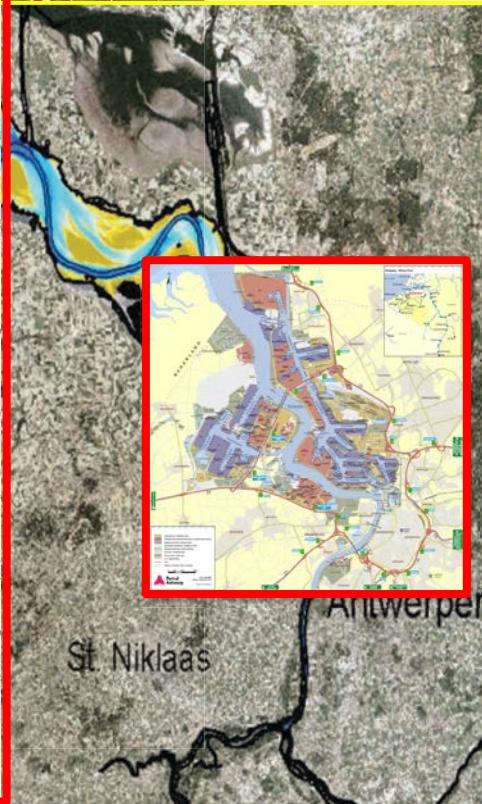
Milestones and what's next ...



Where is the port of Antwerp?



d. Maritime Access

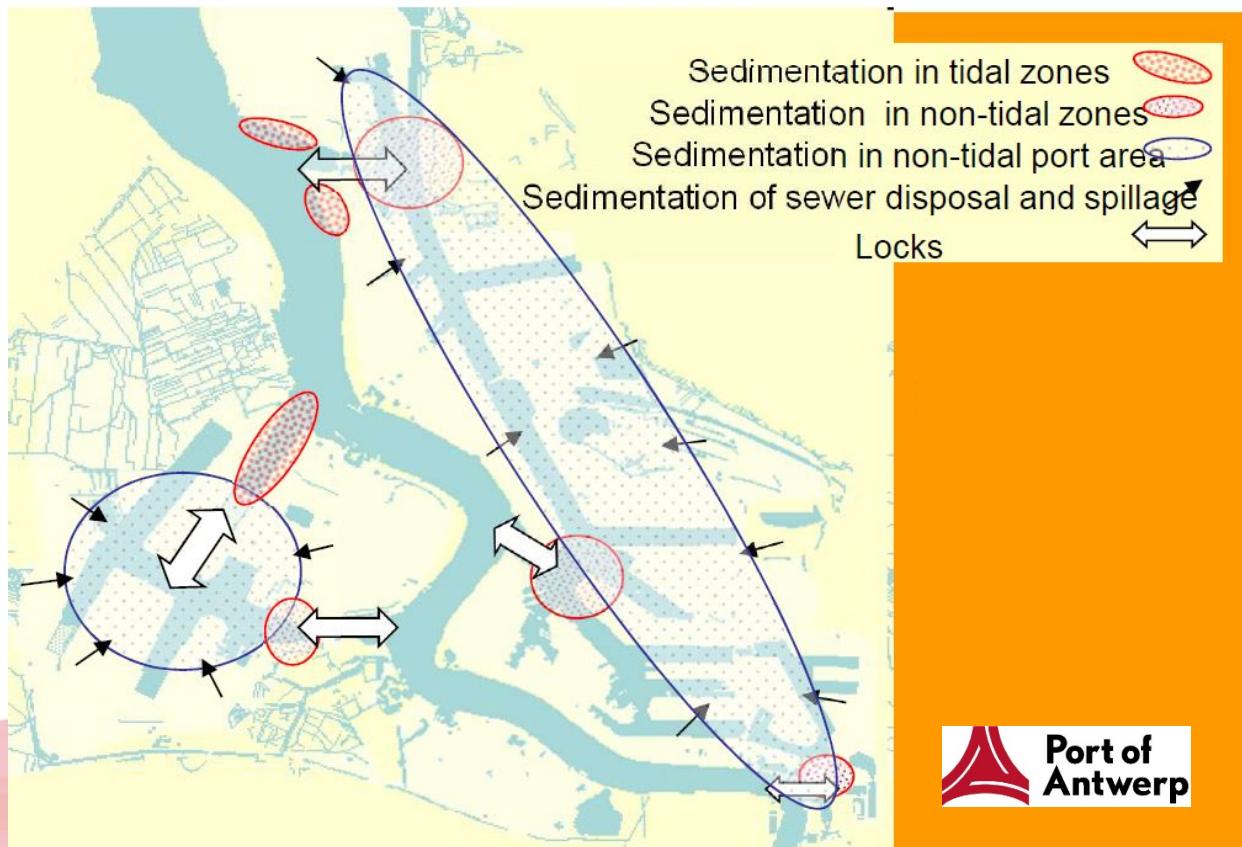




Why (do we) dredge?

- Create depth [=> remove (mainly) sand]
- Maintain depth [=> remove (mainly) sludge]

(2004 Flemish Gov.: 500 000 TDM/y in harbour area)





How do we deal with sludge?

In the past:



Under water cells



Terrestrial drying (or “laguning”)



How do we deal with sludge?

Due to space limitations ... => (2006) Mechanical dewatering of sludge (AMORAS)



Under water cells



Terrestrial drying (or “laguning”)



What is AMORAS?

AMORAS: “Antwerpse Mechanische Ontwatering, Recyclage en Applicaties van Slib” or “Antwerp Mechanical Dewatering, Recycling and Applications of Sludge”

Concept 2006 - Design 2007 – Construction 2008 - Start of Exploitation 2011



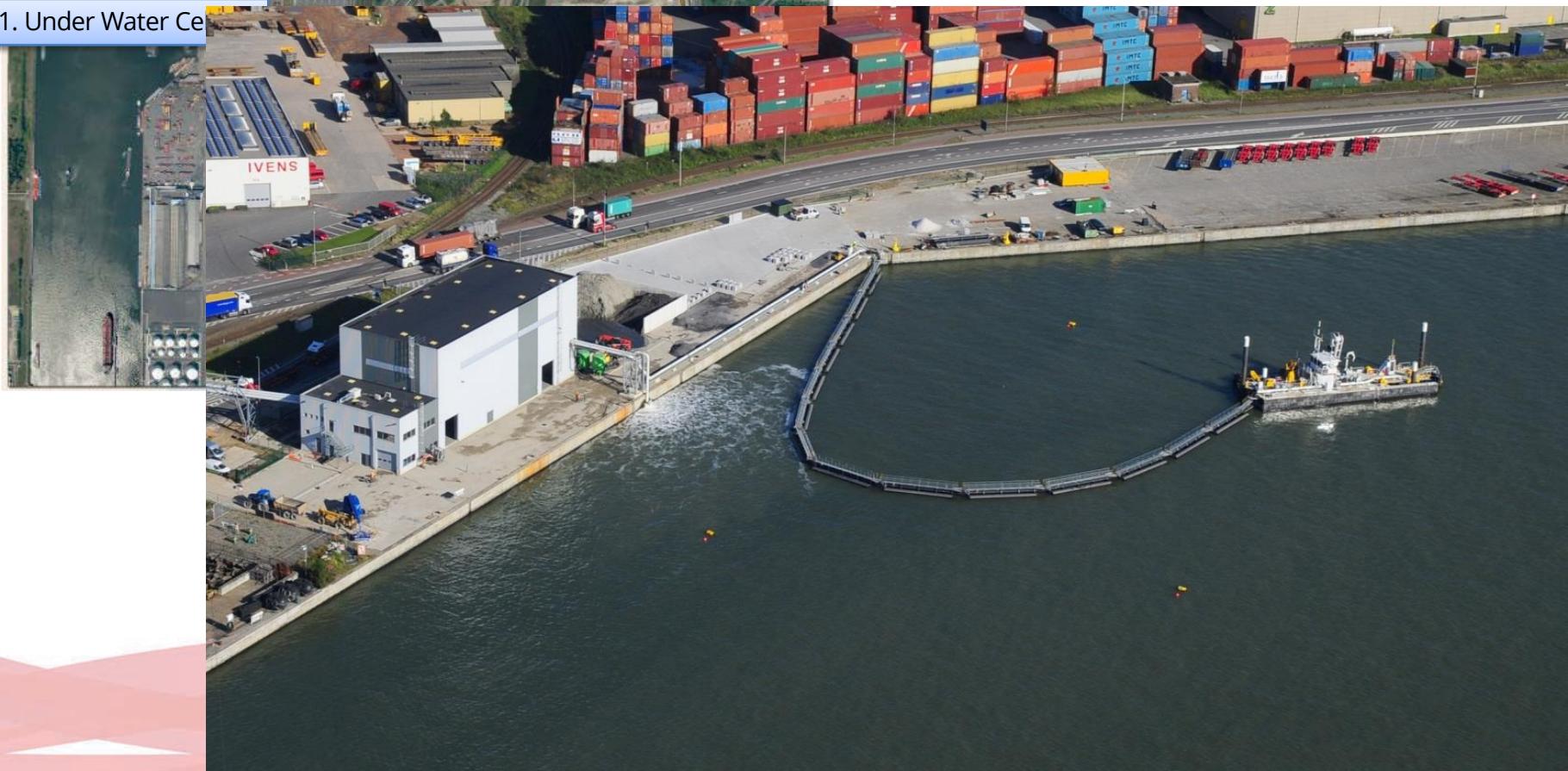


What is AMORAS?



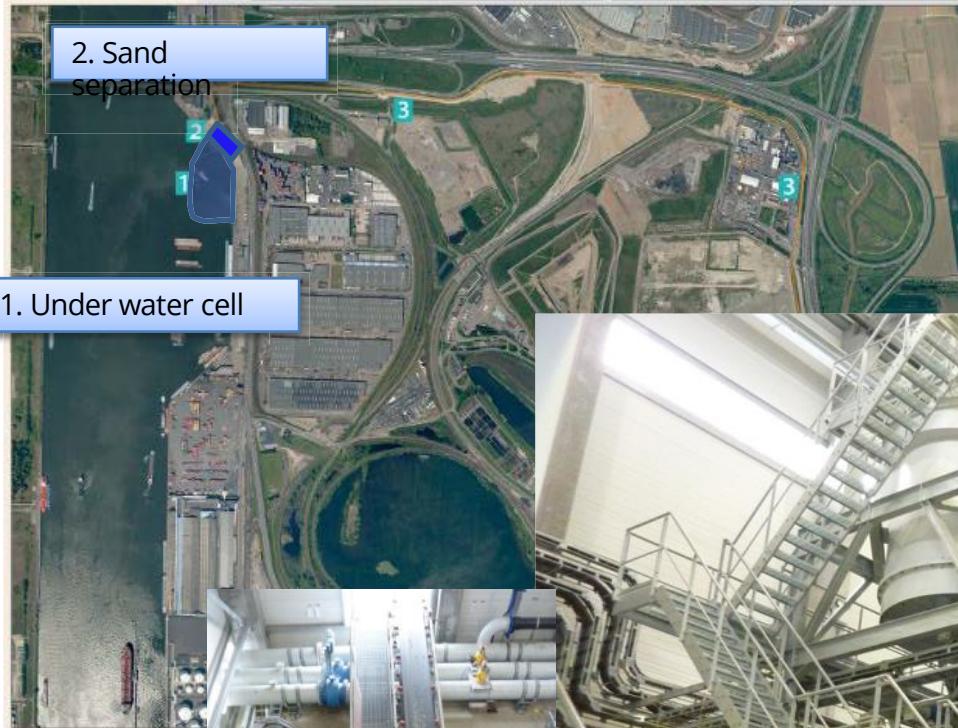
Storage capacity: 325 000 m³
Cutter "Amoris": 1 500 m³/h
(max 3 000 m³/h)

1. Under Water Ce



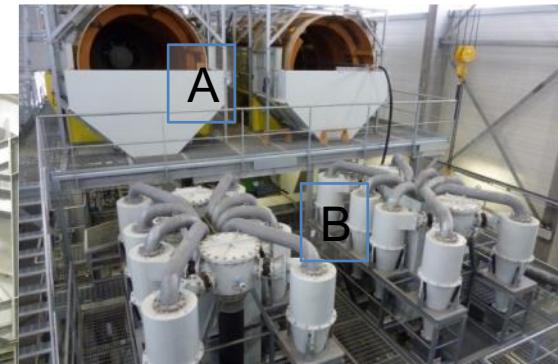


What is AMORAS?



A Rotating drum sieves (> 8mm;
“debris” GRZR)

B Hydrocyclones (> 63 µm; Sand)





What is AMORAS?





What is AMORAS?

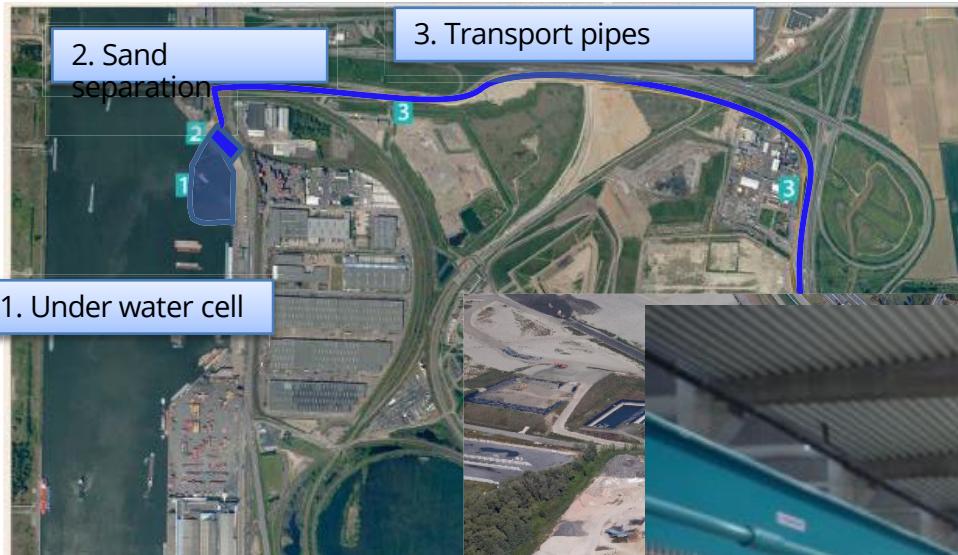


4 quadrants of each 120 000 m³
Rotating bridge, mobile dredging pumps





What is AMORAS?



Conditioning with lime
12 membrane filterpresses (min 60% DM)
Max 3000 tDM filtercakes/day

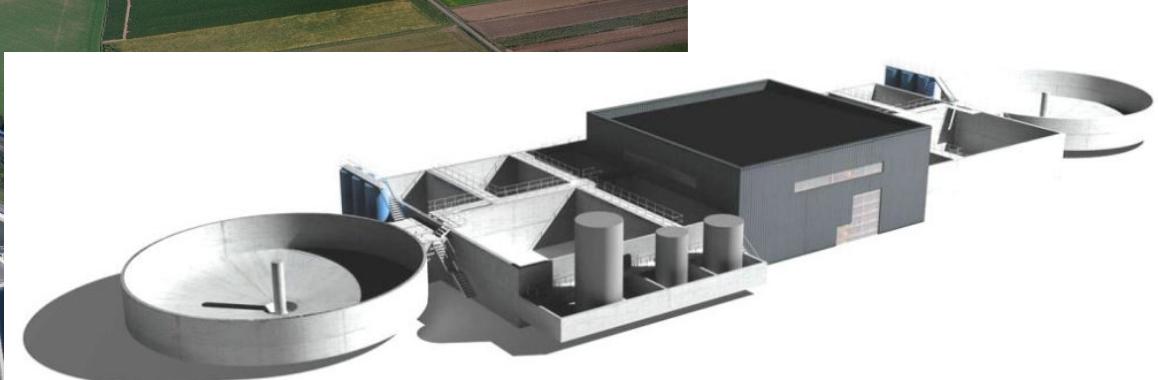




What is AMORAS?



(2 identical and parallel) waste water treatment plant(s): $250\text{m}^3/\text{h}$





What is AMORAS?



Storage capacity for 30 y production
2 types: - “contaminated” (TBT, mineral oils) and
- “clean” filtercakes





Is TBT an issue?

TBT, tributyltin:

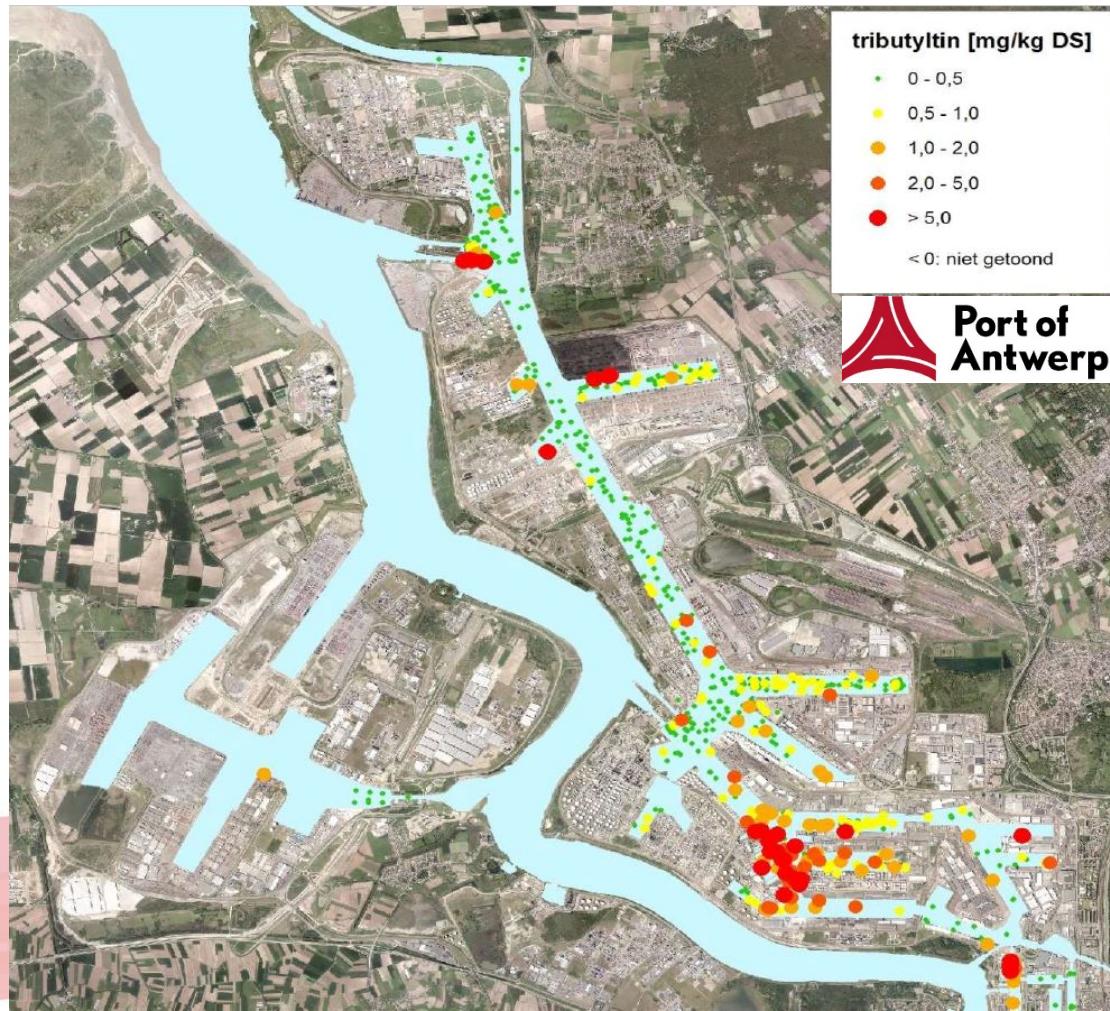
Anti-fouling properties used in ship paints (1954);

Harmfull effects on non target organisms (1970s);



Is TBT an issue?

1. In the harbour: **Ecodocks**, model for risk management [of the] sediment pollution within the port of Antwerp





Is TBT an issue?

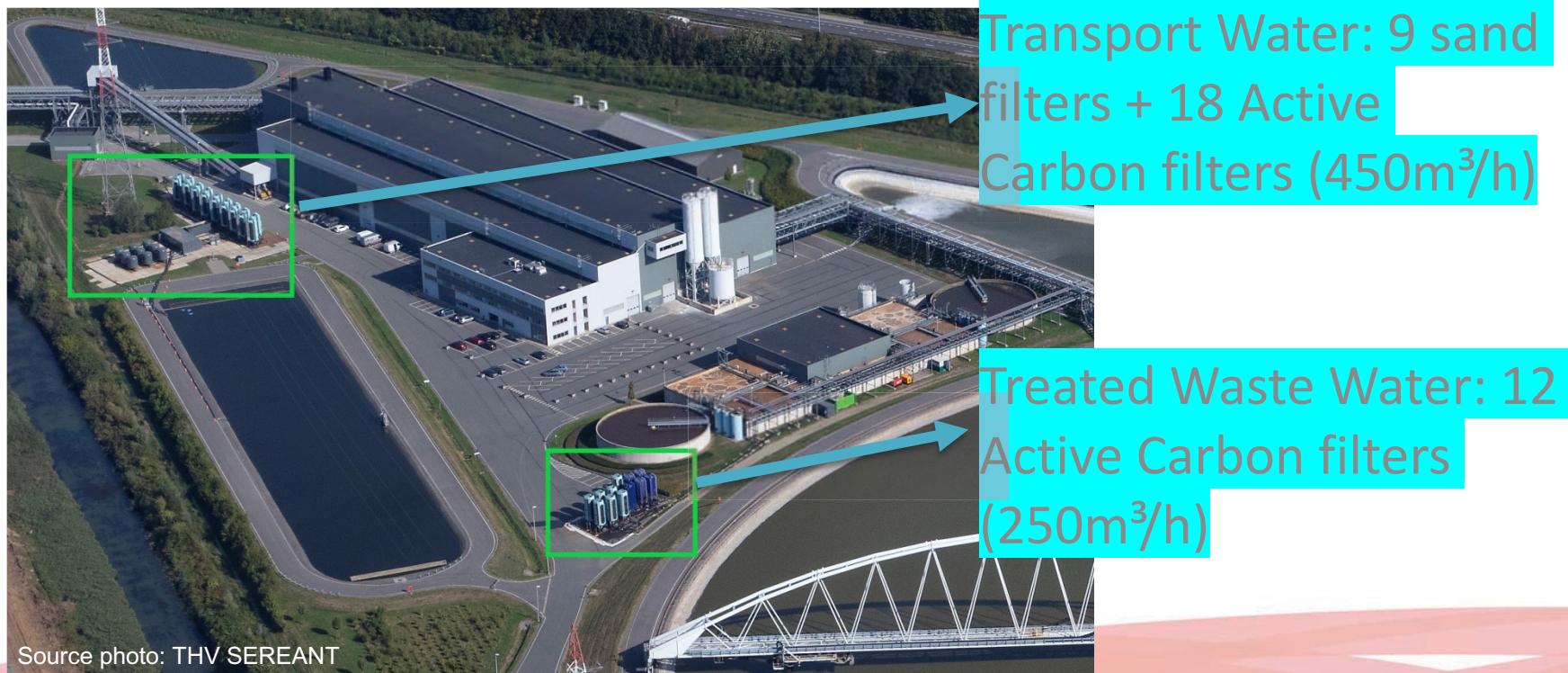
2. In the operation of AMORAS (test: April 2018 – June 2019):
 - 2.1. Delivery of sludge: no more release into under water cell





Is TBT an issue?

2. In the operation of AMORAS (test: April 2018 – June 2019):
 - 2.1. Delivery of sludge;
 - 2.2. Extra treatment of retour water





Is TBT an issue?

2. In the operation of AMORAS (test: April 2018 – June 2019):

2.1. Delivery of sludge;

2.2. Extra treatment of retour water: preliminary findings

Location		Unit	Norm	Measurement inaccuracy	December	dec/10 ³				
						Corrected norm	mon	tue	wed	thu
TRANSPORTWATER										
Quadrant settling pond	monobutyltin	Location								
	dibutyltin	Water treatment								
	tributyltin									
	trifenylin	Filtrate	monobutyltin	µg/l						
		(after filter press)	dibutyltin	µg/l						
Settling pond	monobutyltin		tributyltin	µg/l						
	dibutyltin		trifenylin	µg/l						
	tributyltin			µg/l						
	trifenylin									
After sand filter										
After active filters	monobutyltin	µg/l								
	dibutyltin	µg/l								
	tributyltin	µg/l								
	trifenylin	µg/l	0,000888	14%	0,001					
Before active carbon filters	monobutyltin	µg/l								
	dibutyltin	µg/l	0,588	16%	0,700					
	tributyltin	µg/l	0,035	8%	0,038					
	trifenylin	µg/l	0,000888	14%	0,001					
Before outflow (measuring point)	monobutyltin	µg/l								
	dibutyltin	µg/l								
	tributyltin	µg/l	0,035	8%	0,038					
	trifenylin	µg/l	0,000888	14%	0,001					
After active carbon filters	monobutyltin	µg/l								
	dibutyltin	µg/l	0,588	16%	0,700					
	tributyltin	µg/l	0,035	8%	0,038					
	trifenylin	µg/l	0,000888	14%	0,001					
Before outflow (measuring point)	monobutyltin	µg/l								
	dibutyltin	µg/l	0,588	16%	0,700					
	tributyltin	µg/l	0,035	8%	0,038					
	trifenylin	µg/l	0,000888	14%	0,001					

	apr/19		
	2	3	4
di	0,23		
	5,4		
wo	1,3		
	0,091		

Full report will follow (autumn 2019)



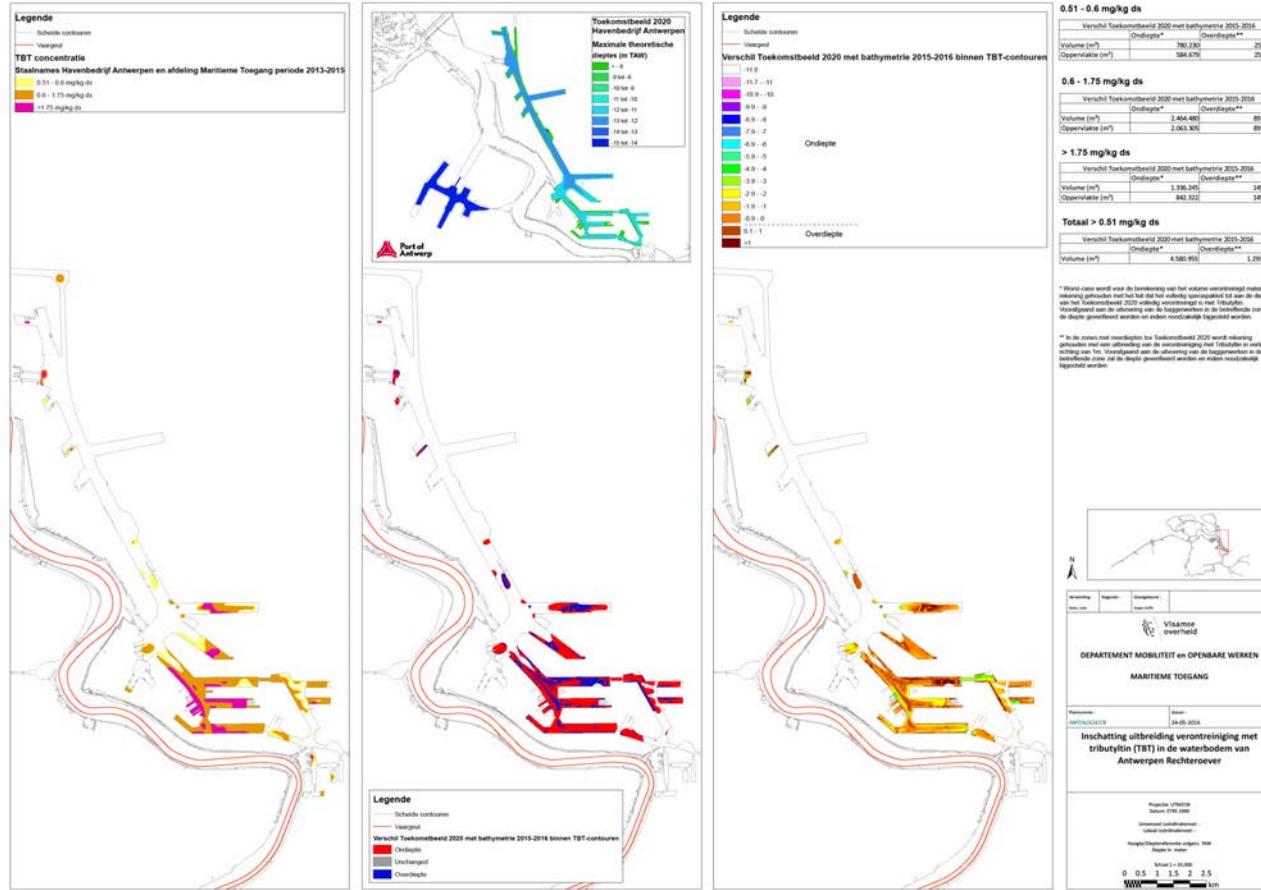
Milestones

- 1954 Properties of TBT as anti-fouling product in ship paint;
- 1970s Discovering harmful effects of TBT on non target organisms;
- 1991 Governmental ban (BE) for use on small (< 25m) vessels;
- 2003 General governmental ban (BE) in all ship paints;
- 2006 Concept of AMORAS;
- 2011 Start of exploitation of AMORAS;
- 2013 (OVAM, BE) Deriving a norm for TBT in sludge (0.51 mg / kg DM);
- 2014 Special norms on DBT and TBT for discharge water of AMORAS by Province of Antwerp;
- 2016 Lab research on treatment of TBT-rich sludge by AMORAS (by Purazur):
- 2017 Approval from Environmental Authorities to use “contaminated zone” on landfill site of AMORAS;
- 2018 Start of “stress test” for use of AMORAS to also treat TBT-contaminated sludge;
- Now Evaluating results of first year of treating TBT-contaminated sludge



What's next?

- AMORAS is now ready to accept also TBT-contaminated sludge;
- (Update on the) quantification of the total amount of contaminated sludge in the harbour area that can/should/will be processed at AMORAS;





Thank you for your attention



<http://maritiemetoegang.be/projecten/amoras>
patrick.vangoethem@mow.vlaanderen.be